Work Order ID 58908

May 19, 2010 1:18:51 PM

Item ID: D3033-1 **Accept** **Setup Start**

Revision ID: **Stop**

Item Name: Seat Track

Start Date: 5/19/10 **Start Qty:** 2.00 **Cust Item ID:**

Required Date: 5/25/10 **Req'd Qty:** 2.00 **Customer:**

Reference:

Run Start

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr / **Revision Nbr**									
D3033 / Rev A1									
100		0.00							
Bandsaw	BAND SAW								
	Memo	0.00							
Jeaspa Bandsaw	1-Cut D3033-144 extrusion to length per D3033-1 detail of dwg D3033□Ensure cut is started at correct place per drwg□Batch: 358045 □2-Deburr					=> MM	10/05/21		
110	QC5- Inspect part completeness to step on W/O	0.00							
QC		Solslas				(+2)			
	Memo	0.00							
Quality Control									
120	Chemical Conversion Coat per QSI005 4.1	0.00							
HandFinish		dl 10/05/20				2	Ø		
	Memo	0.00							
Hand Finishing									

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC3- Inspect Part Finish	0.00				2	BR 10-5-25.		
QC	Memo	0.00							
Quality Control									
140	Identify as per dwg & Stock Location: 177	0.00				10-5-27	(w) SL		
Packaging	Memo	0.00							
Packaging									
150	QC21- Final Inspection - Work Order Release	0.00					10/06/01		
QC	Memo	0.00							
Quality Control									

MF
10-5-27

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Picklist Print

May 19, 2010 1:18:50 PM

Work Order ID: 58908

Parent Item: D3033-1

Parent Item Name: Seat Track

Comments: IPP: A□07.01.03□New issue□EC

Start Date: 5/19/10 **Required Date:** 5/25/10

Start Qty: 2.00 **Required Qty:** 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D3033-144 Seat Track		Manufactured	No			100	f	39.7633	1.51			

Location	Loc Qty	Loc Code
ST492	39.7633	
30209	3.7633	
58045	36	

~~3.000~~ M-L 10/05/21

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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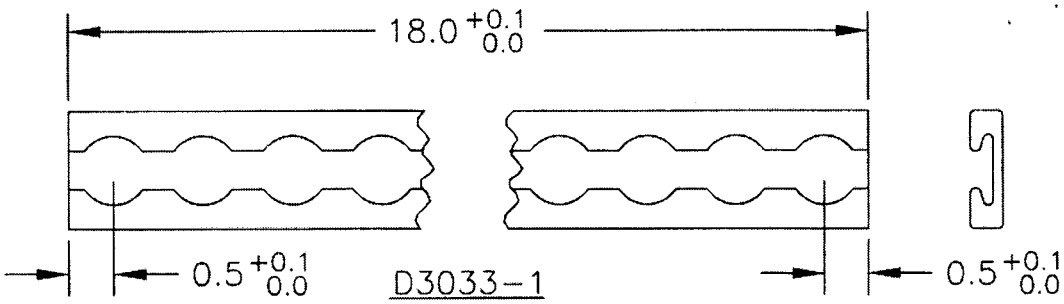
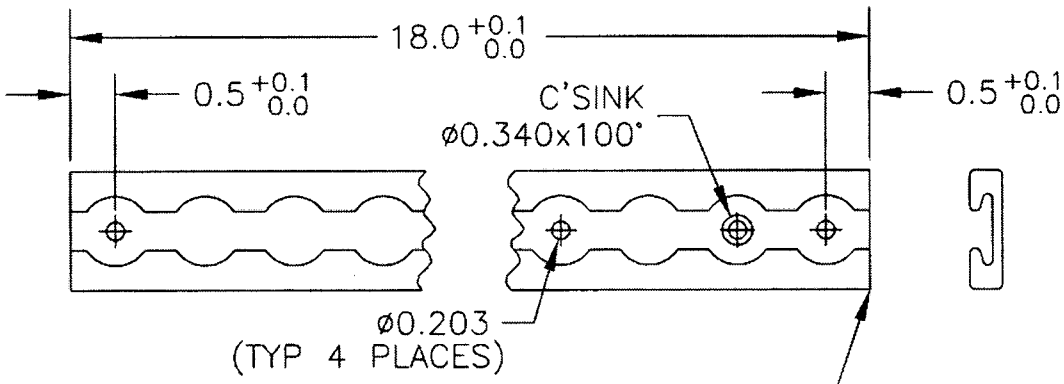
DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3033 — REV. A — SHEET 1 OF 1
DATE 01.05.18		TITLE SEAT TRACK — SCALE 1:2

A		01.05.18	NEW ISSUE
A1		03.08.25	NOTE 1 MODIFIED

SPECIFICATION CONTROL DRAWING



D3033-1



D3033-3
(CAN MAKE FROM D3033-1)

D3033-1 & D3033-3

1) MAKE FROM: ANCRA, P/N 40456-11-144
OR BROWNLINE, P/N 20276-144-0-0] D3033-144 A1
2) DESCRIPTION: MEDIUM DUTY SEAT TRACK
3) FINISH: ACID ETCH & ALODINE PER DART QSI 005 4.1
4) ALL DIMENSIONS ARE IN INCHES
5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED 01.05.30

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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